

5/9/2023

Standard Specifications (Round Poles):

Pole Shaft: The pole shaft is fabricated from a weldable grade hot-rolled carbon steel pipe and has a

minimum yield strength of 48,000 psi.

Anchor Base: The base plate is fabricated from a structural quality hot-rolled carbon plate that meets or

exceeds the requirements of ASTM-A36. It has a minimum yield strength of 36,000 psi

or 55 ksi if requested.

Anchor Bolts: Anchor bolts are fabricated from hot-rolled carbon steel bar that meet or exceed

requirements of ASTM-A36. Each bolt has an "L" bend on one end and a minimum 4" thread on the other, with 2 nuts and 2 washers (assembled). The anchor bolt is hot-dipped

galvanized per ASTM-A153.

Handhole: The handhole consists of a 3" x 5" oval reinforced frame with 16 gauge cover, steel

attachment bar, and 1/4" screw. A grounding lug is installed inside the pole shaft opposite the handhole opening. The handhole is welded in the pole shaft and located at 12" above

the base.

Finish: After fabrication, the pole is sand blasted to a near white finish and treated with an

iron phosphate solution. A high quality polyester powder is then electrostatically

applied and cured to a minimum 2.5 mil. thickness.

All Cem-tec round poles include the following standard equipment:

--handhole with steel cover and attachment cleat

- --weatherproof plastic cap for drilled poles
- --2 piece square steel base cover
- --anchor bolts
- --aluminum grounding lug
- --polyester powder coat finish (standard colors are bronze, black, white, gray, silver)
- --single or double side drilling to match fixture

The following options are available upon request:

- --Base Covers square 2 piece available
- --Base Covers round 2 piece available
- -- Anchor Bolts

3/4" x 18" x 3"

3/4" x 30" x 4"

1" x 24" x 4"

1" x 36" x 4"

1-1/4" x 44" x 4"

1-1/4" x 44" Plate

- --Additional Drillings
- --Tenon **T2** (2-3/8"). **T2.5** (2-7/8"), **T3** (3"), **T3.5** (3-1/2"), **T4** (4")
- --Duplex Provision
- --Additional Handhole w/ cover
- --Handhole / Coupling combination
- --Non-standard Powder Coat color